

CERTIFICATE

Welding of railway vehicles and components according to
PN-EN PN-EN 15085-2:2021-03

This is to certify that: **CWT Metal s.r.o.**
Jovická 636
049 51 Brzotín
SLOVAKIA

is qualified to perform welding work within the range of certification of:

Certification level CL1 according to PN-EN 15085-2:2021-03

Field of application: New build of railway vehicles and their components.
Simple equipment parts of rail vehicles and components
- without design, resale and repair
- with purchase and assembly

Range of certification:

Welding process according to EN ISO 4063	Material group according to ISO/TR 15608	Dimensions	Comments
135	1.2	t = 1,8 – 5,5 mm D ≥ 10,8 mm	BW, Branch connection
135	1.2	t = 3,0 – 12,6 mm D ≥ 24,15	FW, Branch connection
135	1.2	t = 1,4 – 12,6 mm D ≥ 16,3 mm	BW, FW: t ≥ 5mm

Continuation: see reverse

Responsible welding coordinator : Viliam Klobušnik, IWE, level A, internal, year of birth : 1962

Deputy with equal rights : Jozef Zohn, IWE, level A, external, year of birth : 1977

Deputy : -

Notes : See reverse

Certificate no. : TTP-PW02-2-0693-0014.20.02

Valid : From 10.12.2020 to 09.12.2023

Issued on : 28.12.2022

Date of next surveillance audit : until 16.10.2023, under pain of the certificate validity loss.

Auditor : Ján Žiak



TÜV THÜRINGEN POLSKA Sp. z o.o.
ul. Żeliwna 38
40-599 Katowice



The validity of the certificate
can be checked by scanning
the QR code or at the
following address :

www.tuv-thuringen.pl


Dominik Bartecki
Director of the Certification Centre


Continuation of range of certification:

Welding process according to EN ISO 4063	Material group according to ISO/TR 15608	Dimensions	Comments
135	1.1	t = 3 – 14 mm	BW, FW: t = 3 – 7,2 mm
135	1.2	t = 6,5 – 25 mm D ≥ 79,5 mm	---
141	8.1	t = 1,4 – 2,6 mm D ≥ 25 mm	BW
21	1.1 1.1	t = 2,5 mm t = 6 mm	--- t = 2,5 mm

Additional deputies:

Comments:

This certification was granted in accordance with the certification program PW 02 date 01.03.2019.



Dominik Bartecki
Director of the Certification Centre